

# Eight Stops Installation Manual

- ※ Make sure to read this manual completely before installation.
- ※ Be sure to test with a sample before starting mass production.
- ※ Some materials such as genuine leather, artificial leather and waterproof processed materials are tend to have less or no glue effect.
- ※ Please consult us before production when you have any questions.

## Installation procedure.

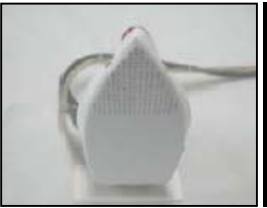
### Finished photo



※ Place an **eight stop** on top of the waist part.

※ Before the adhesion process, read this installation manual thoroughly for proper installation positions and procedure.

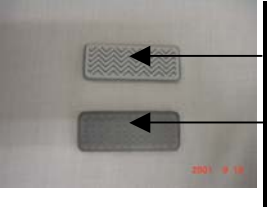
①



※ Set iron temperature around **150 – 160** degrees celsius.  
(Please use an iron with heat steam.)

(Note: **Eight stops** are made of silicone which is very strong to heat.)

②



※ Place an eight stop on the designated area as the finished photo above.  
**The top** : Face the silicone side (uneven side) up.

**The back** : The adhesive side (smooth and even side) is down.

③



※ Place a thin cloth over an eight stop before ironing.

( This will prevent from damaging the waist back and the cloth material.)

※ ○ Give a good pressure ✗ Insufficient pressure will cause exfoliation.

④



※ **Very important!**

First, press down with the iron running steam for **5 – 8 seconds**. Then, continue to press the iron with weight of your body (like the photo) for another **7–10 seconds**. (ironing must be within **12 to 18 sec in total**)

Note: The forms of **eight stops** will not change even if you pressed for a longer time. But please be sure not to damage the cloth material for pressing longer.

⑤



※ **Another important matter**

Let eight stops cool down completely, and then try to peel off from an edge like the photo on the left to make sure the eight stops are glued completely.

When they peel off after an inspection (the cause is usually insufficient pressure, time or condition) repeat ironing process again until glued properly .